

# Clarkson University Electric Knights

SAE Clean Snowmobile Challenge 2013

# Overview

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- ▶ Specifications
- ▶ Ergonomics and Emissions
- ▶ Drive System
- ▶ Battery choice
- ▶ Maintenance
- ▶ Conclusion



# Design Goals

- ▶ Maximum comfort and reliability to user
- ▶ Sufficient power and range
- ▶ Easy to maintain and operate in remote artic environments
- ▶ Stock appearance and user controls
- ▶ Reduce weight for easy shipping, transport, and increased range
- ▶ Reliable and simplified circuitry

# Specifications

- ▶ 2012 Ski Doo MXZ Sport
- ▶ Capacity of battery pack is 7.19 KWh
- ▶ Two stage gear reduction
- ▶ 48 packs of 18 cells in parallel (864 batteries)
- ▶ Motor provides 17.4 HP continuous and 40 HP peak

# Ergonomics and Environment

- ▶ Weight and form factor are similar to a stock snowmobile.
- ▶ Familiar controls (i.e. throttle, brakes, lights, and speedometer) that any novice snowmobile rider can operate.
- ▶ Still have stock hand warmers!
- ▶ No effects to pristine environments
  - Stable battery chemistry
  - Converted belt drive to eliminate need for oil



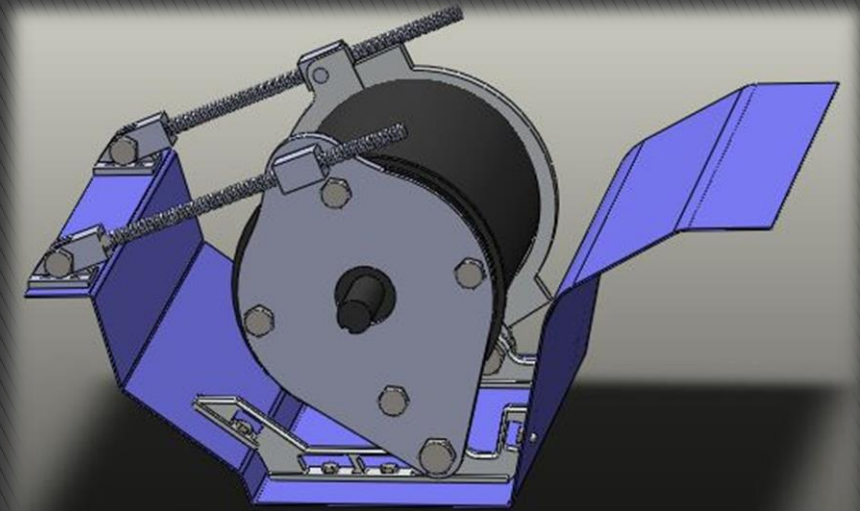
# Drive System

- ▶ Two stage gear reduction system
- ▶ Gates Poly Chain GT Carbon belts
- ▶ Overall gear ratio of 3.47:1
- ▶ Innovative pivoting motor mount that allows for easy serviceability



# Drive System

- ▶ Custom designed tensioner for use with stock chain case
- ▶ Wide range of gear selection due to adjustable motor.



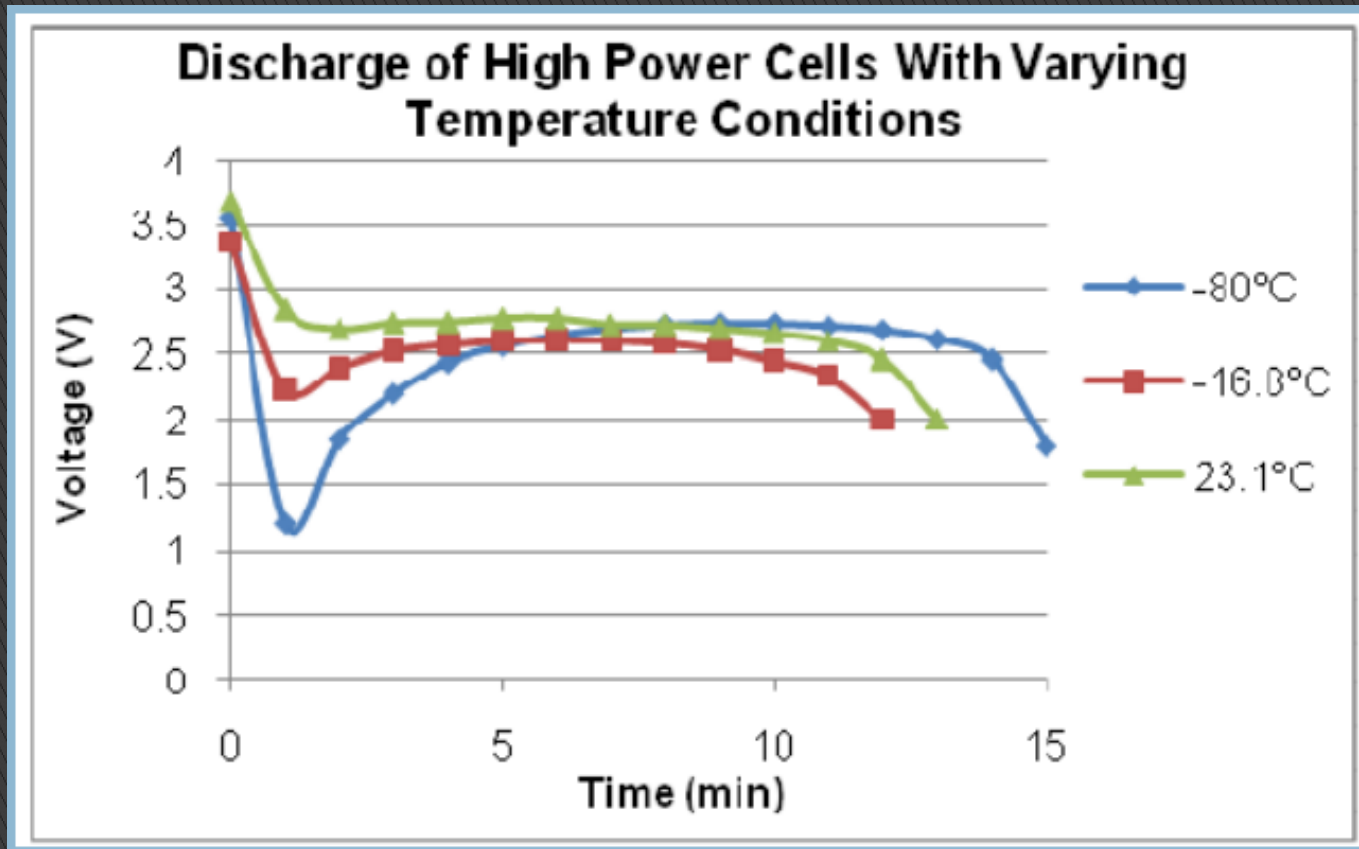
# Battery Choice

- ▶ Used LiFePO<sub>4</sub> batteries
- ▶ We chose K2 Energy 26650P Cells
- ▶ Energy Density: 103 Wh/kg
- ▶ Power Density: 795 W/kg
- ▶ Nominal Voltage: 3.2 V
- ▶ Energy Per cell: 8.32 Wh
- ▶ Cell life: >2000 cycles



# Battery Test Results

- ▶ Performance at low temperatures



# Maintenance

- ▶ Durable batteries require no in service maintenance.
- ▶ Use of Gates Poly Chain GT Carbon Drive lasts 3 times as long as a convectional chain drive.
- ▶ Use of analog safety system for simplicity.
- ▶ Standard Ski Doo parts were kept on the snowmobile.
- ▶ Snowmobile can be charged by a standard 120 V / 60 Hz outlet.

# Conclusion

- ▶ Maintained stock parts to aid in ergonomics, structure, and aesthetics.
- ▶ Provided sufficient power and range through a two stage gear reduction in near maximum capacity pack.
- ▶ Easy to maintain and operate in remote artic environments by novice users.
- ▶ Used analog and simplified circuitry for dependability.

# Questions??

