

# Improvement of the Polaris FST

*For a Cleaner, Quieter tomorrow*

*Aaron Knuth, Mike Ryba*

**MichiganTech.**



# Outline

- *Design Goals*
- *Performance and Handling*
- *Environmental Impact-E85*
- *Noise Control*
- *Market Value*
- *Conclusion*

# Design Goals

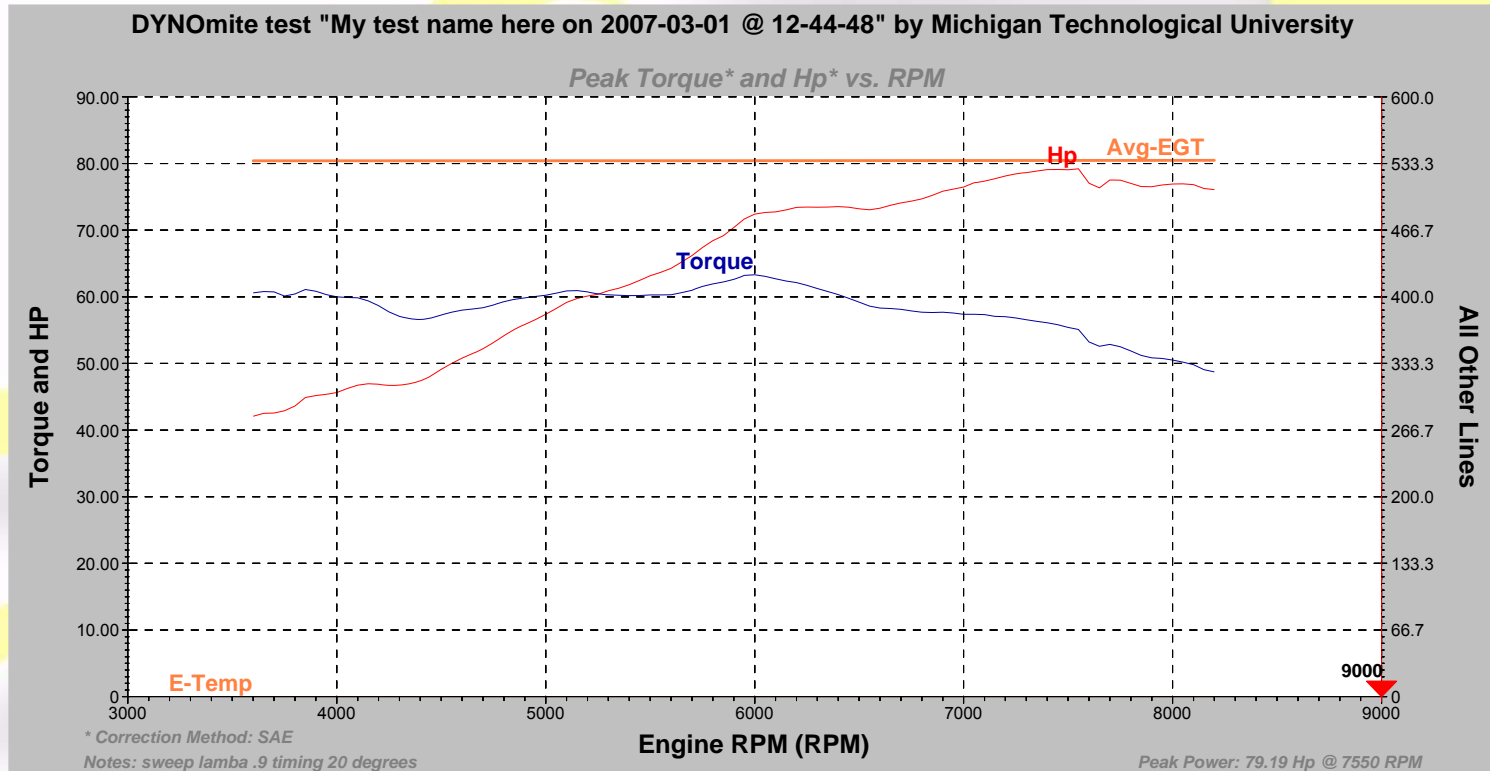
- *Maintain stock ergonomics*
- *Maintain stock drivability*
- *Reduce Emissions*
- *Reduce Noise*



# Performance and Handling

- *75 HP*
- *65 FT-lbs*
- *Air to water Intercooler*
- *Rear exit exhaust*
- *Stock ergonomics*
- *1.5 inch higher seat*
- *Fox Floats*
- *Torsion Spring Skid*

# Dyno power Sweep



# Low Environmental Impact

- *E85*
- *Closed Loop operation*
- *3 way Catalytic Converter*
- *Exceeds 2012 EPA requirements*



# Emissions Data

Mode #	Speed	Torque %	Mass Emissions (g/hr)			Modal Wt Factor	Weighted Mass Emissions (g/hr)			
			HC	CO	NOx		HC	CO	NOx	HC+NOx
1	100	100	5.3	3688.4	23.3	0.12	0.6	442.6	2.8	3.4
2	85	51	0.8	324.7	2.1	0.27	0.2	87.7	0.6	0.8
3	75	33	1.8	428.5	0.0	0.25	0.4	107.1	0.0	0.4
4	65	19	0.1	65.9	0.0	0.31	0.0	20.4	0.0	0.0
5	IDLE	0	0.1	111.4	0.0	0.05	0.0	5.6	0.0	0.0
Average Total Mass Emissions (g/hr)							1.3	663.4	3.4	4.7
Average Specific Mass Emissions (g/kW-hr)							0.09	43.9	0.22	0.3

2012 EPA requirements

E value  $\geq$  100

CO < 275 (g/kW-hr)

HC+NOx < 90 (g/kW-hr)

Our Calculated E Value 198.8



# Noise Control

- “soft” mounted rear skid
- Custom Mufflers, Intake and exhaust
- Reduced open hood vents
- Addition of sound barrier material and noise control foam

	<i>Fst</i>	<i>Phazer</i>
<i>Run 1</i>	<b>93.5</b>	<b>98.7</b>
<i>Run 2</i>	<b>95.1</b>	<b>99.3</b>
<i>Run 3</i>	<b>94.3</b>	<b>100.8</b>
<i>Average</i>	<b>94.3</b>	<b>99.6</b>
<i>Average Difference</i>		<b>-5.3 dB</b>



# Market Value

## 2006 Polaris FST Classic

<i>Base Snowmobile MSRP</i>	\$9,199.00
<i>Manufacturer Options Added</i>	\$0.00
<i>Other Non-standard Options Added</i>	\$8,481.55
<i>MTU's 2007 Clean Snowmobile MSRP</i>	<b>\$17,680.55</b>

## Kelly Blue Book

### 2006 Polaris FST Classic

2-Cylinder  
4-Stroke  
750cc

**Suggested Retail Value** \$6105.00

**MichiganTech.**



***Items Added to Base Snowmobile Not Found in Industry***

<b>Vconverter Catalytic Converter</b>	<b>\$80.00</b>
<b>Tech Products Corporation Rubber Suspension Mounts</b>	<b>\$45.00</b>
<b>GaugeTech Digital Dash display</b>	<b>\$375.00</b>
<b>AEM Universal Engine Management System</b>	<b>\$2,724.75</b>
<b>Mallory Electric Fuel Pump (alcohol ready)</b>	<b>\$197.98</b>
<b>IHI RHB-5 Turbocharger</b>	<b>\$490.00</b>
<b>Heatshield Products Turbo Heatshield</b>	<b>\$107.95</b>
<b>Davies, Craig EBP Electric Booster Pump, EBP</b>	<b>\$206.95</b>
<b>Bell Intercooler</b>	<b>\$500.00</b>

***Items Added to Base Snowmobile Found in Industry***

<b>Fox Float Air Shocks</b>	<b>\$695.00</b>
<b>C&amp;A Sport Skis</b>	<b>\$219.95</b>
<b>Arctic Cat Firecat Suspension</b>	<b>\$2,200.00</b>
<b>Fabcraft Tunnel Coolers</b>	<b>\$34.00</b>
<b>Camoplast Hacksaw 128x13.5x1" Track</b>	<b>\$345.00</b>
<b>102 Woody's Megabite 1.325" Studs</b>	<b>\$259.97</b>

**MichiganTech.**

**Total Add-Ons \$8,481.55**



# Conclusion

- *Good performance*
- *Low emissions*
- *Reduced noise*
- *Retains market value*
- *Production ready*



*Questions?*

**MichiganTech.**

