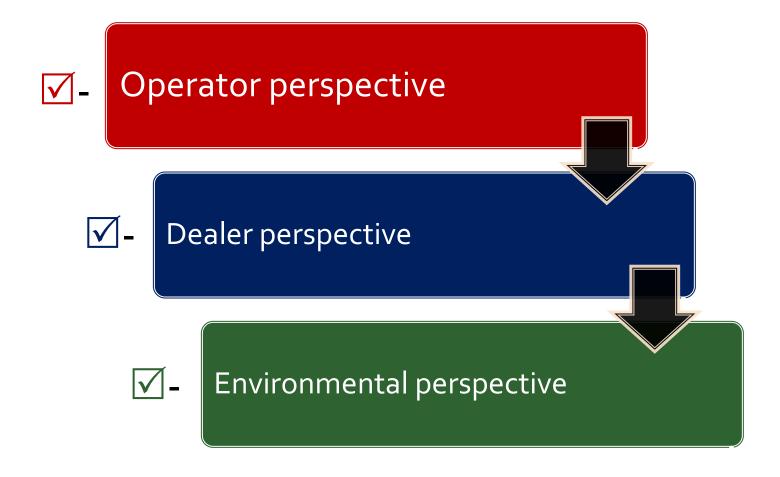


# 2013 SAE CLEAN SNOWMOBILE CHALLENGE

# **Presentation Format**





#### **Team Strategy**



- Low displacement turbo charged four-stroke
- Light-weight chassis
- Inexpensive weight reductions
  - Lithium-iron phosphate starting battery
  - Aluminum muffler
  - Aluminum Oil Pan



## **Engine Selection**



- Arctic Cat T66o Turbo
  - 3-cylinder
  - 660 cc
  - four-stroke
  - turbo charged



- High power potential
- Longevity
- ✓ No oil expenditure
- Electric start
- Less engine vibration
- Cost of turbo
- Power is appealing
- ☑ Behavioural boost maps
- ☑ Four-stroke oil consumption
- ☑ 3-cylinder reduces noise
- ☑ Easier to silence

#### **Chassis Selection**



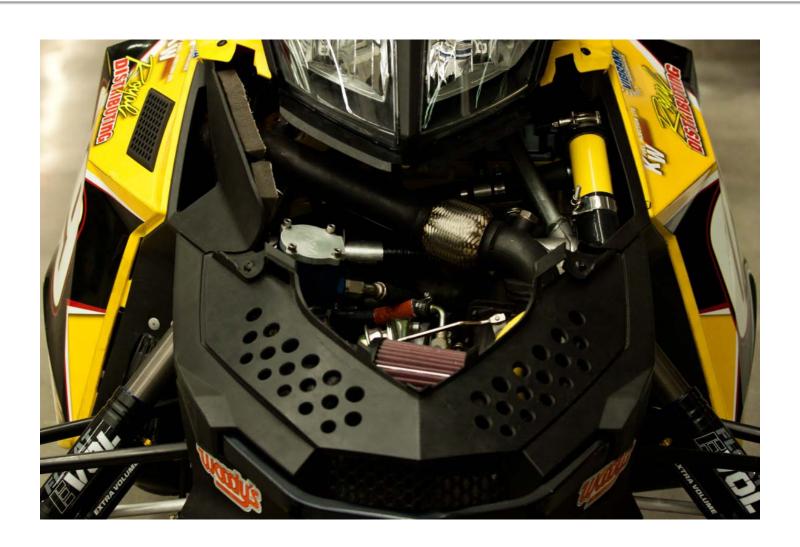
- 2009 Ski-Doo Renegade
- Long track (137 in.)
- XP platform



- Ergonomics
- Aggressive styling
- ✓ Trail stability
- Cross-over capability
- Saleable
- ☑ Panel configuration
- ✓ Niche market
- ✓ Low weight
- ☑ Larger trail footprint

# **Engine Swap**







#### **Modifications**

# Lithium Iron Phosphate Battery



- Antigravity
- 12 cell
- Weight: < 2 lbs.</p>
- 300 pulse cranking amps
- 360 cold cranking amps
- Small volume



- ✓ Reduces weight (-12 lbs.)
- Better shelf life (low self discharge)
- ✓ Saleable
- No maintenance
- ✓ No energy wasted to charge
- ☑ No lead
- ✓ No acid

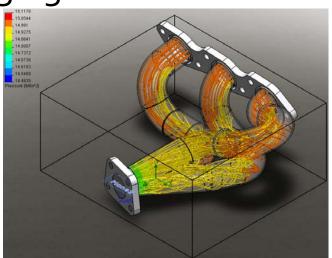


# **Equal Length Header**



- 3 into 1
- Scavenging effective at 4500 rpm
- Better turbo response
- Principally increases cylinder scavenging
- Principally
   allows for
   steadier flow
   to turbine inlet

- ☑ Reduced turbo lag
- ✓ More predictable ride
- Appealing turbo performance



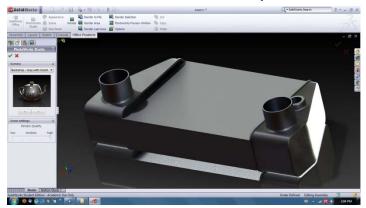


#### Intercooler Positioning



- Placed low in the nose
  - To improve air flow
  - Allows for snow cooling

- ☑ Reduced intake heat soak
- ✓ Greater air density
- ☑ Reduce possibility of over heating
- Reliability
- ☑ Easily accessible
- Principally, better volumetric and combustion efficiency



# **Fuel Injection System**



- Higher flow rate injector
  - 375 cc per min.
- Low impedance
  - Idle stability
- Fuel composition sensor
  - GM/Siemens
  - Allows stoichiometric and timing changes for ethanol content

- ✓ Fool proof flex fuel system
- Existing part
- Easy to service
- ☑ Limp-home mode possible
- Allows for use of sustainable fuel

# Catalytic Converter



 3 way caesium catalytic converter



- Clear conscience
- ☑ Easy to service
- ☑ Environmental appeal
- ☑ Targets NOx, CO, HC emissions

#### Muffler



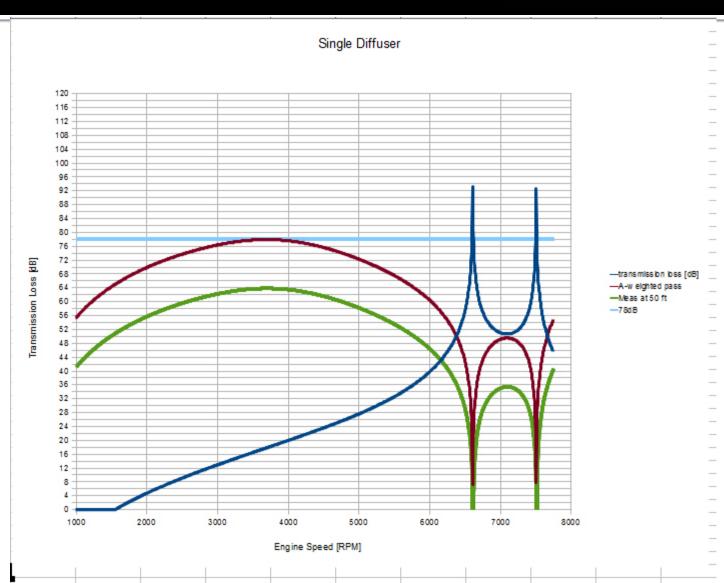
- Single element re-entrant diffuser
- Aluminum construction
- Weight ~ 5 lbs.
- Resonator
  - Weight ~ 5lbs.
- Targets 6500 rpm (hold rpm)
- Under running board
  - Protrudes 3 in below



- ✓ Manoeuvrabl e on trail
- Quiet for continued running
- ✓ Clearance compared to 2011
- Easily accessible
- Recyclable material

## Muffler





#### Track



- Camoplast Ice Attak XT
- Pre-studded
- 1.22 in. lug profile
- 42 lbs



- Positive traction in a range of conditions
- Better control
- ☑ Safer for novice riders
- Availability
- ☑ Sales feature
- ☑ Power directly to traction

#### 8 in. Rear Wheels



- Larger rear wheels
- Offset axle
- Less dynamic track deformation
- Lower bearing speed

- ✓ More available power
- Popular aftermarket conversion
- Selling feature
- ✓ Less fuel wasted to friction





# Thank you! sled.uwaterloo.ca

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